1

2

3

1

WHAT IS CLAIMED IS:

1	1. A multicolor display comprising
2	a substrate; and
3	at least one multicolor generation site coupled to said substrate, each of
4	said at least one multicolor generation sites comprised of:
5	at least two light emitting regions proximate to one another; and
6	at least one wavelength conversion layer applied to at least one of
7	said at least two light emitting regions, wherein said at least two light emitting
8	regions in combination with said at least one wavelength conversion layer emit at
9	least two different colors.
1	 A multicolor display comprising

- a substrate; and
- a multicolor generation site grown on said substrate comprising:
 - at least two LEDs proximate to one another; and
- a first wavelength conversion layer applied to a light emitting surface of a first of said at least two LEDs, wherein said at least two LEDs in combination with said first wavelength conversion layer emit at least two different colors.
- 1 3. The multicolor display of claim 2, wherein said at least two LEDs 2 are comprised of three individual LEDs proximate to one another.
- 1 4. The multicolor display of claim 3, further comprised of a second
 2 wavelength conversion layer applied to a light emitting surface of a second of said three
 3 individual LEDs, wherein said three individual LEDs in combination with said first and
 4 second wavelength conversion layers emit three different colors.
 - The multicolor display of claim 2, wherein said at least two LEDs emit light at a wavelength in the range of wavelengths between 4,000 and 4,912
 Angstroms.
 - 6. A multicolor display comprising

2	a substrate; and
3	a plurality of multicolor generation sites grown on said substrate, each of
4	said plurality of multicolor generation sites comprised of:
5	at least two LEDs proximate to one another; and
6	a wavelength conversion layer deposited on a light emitting surface
7	of a first of said at least two LEDs, wherein said at least two LEDs in combination
8	with said wavelength conversion layer emit at least two different colors.
1	7. The multicolor display of claim 6, further comprising an index
2	 The multicolor display of claim 6, further comprising an index matching layer interposed between said wavelength conversion layer and said light
3	emitting surface of said first LED.
,	emung surface of said first LED.
1	8. The multicolor display of claim 6, further comprising a protective
2	layer deposited on an exterior surface of said wavelength conversion layer.
1	9. The multicolor display of claim 6, further comprising a protective
2	layer deposited on a light emitting surface of a second of said at least two LEDs.
1	10. The multicolor display of claim 6, further comprising a region of
2	opaque material deposited between said at least two LEDs.
	The state of the s
1	11. The multicolor display of claim 6, wherein said substrate is
2	selected from the group consisting of sapphire, silicon carbide and gallium nitride.
1	12. The multicolor display of claim 6, wherein said at least two LEDs
2	emit light at a wavelength in the range of wavelengths between 4,000 and 4,912
3	Angstroms.
	- Mgott office.
1	13. The multicolor display of claim 6, further comprising a cross-talk
2	minimization layer interposed between said substrate and said at least two LEDs.
1	
1	14. The multicolor display of claim 13, wherein said cross-talk
2	minimization layer is comprised of a Bragg reflector.
1	15. The multicolor display of claim 13, wherein said cross-talk
2	minimization layer is comprised of a partially absorbing layer.

16. A multicolor display comprising

2	a substrate; and
3	a plurality of multicolor generation sites grown on said substrate, each of
4	said plurality of multicolor generation sites comprised of:
5	three LEDs proximate and immediately adjacent to one another;
6	a first wavelength conversion layer deposited on a light emitting
7	surface of a first of said three LEDs; and
8	a second wavelength conversion layer deposited on a light emitting
9	surface of a second of said three LEDs, wherein said three LEDs in combination
10	with said first and second wavelength conversion layers emit three different
11	wavelengths.
1	17. The multicolor display of claim 16, wherein said substrate is
2	selected from the group consisting of sapphire, silicon carbide and gallium nitride.
-	solected from the group consisting of sappline, sincon carbide and gaintim nitride.
1	18. The multicolor display of claim 16, wherein said first and second
2	wavelength conversion layers are selected from the group of materials consisting of
3	phosphors and active polymers.
1	19. The multicolor display of claim 16, wherein said three LEDs emit
2	light at a wavelength in the range of wavelengths between 4,000 and 4,912 Angstroms.
_	again at a wavelength in the range of wavelengths between 4,000 and 4,912 Angstroms.
1	20. The multicolor display of claim 16, wherein said first wavelength
2	conversion layer converts light in a first wavelength range of between 4,000 and 4,912
3	Angstroms to light in a second wavelength range of between 4,912 and 5,750 Angstroms.
1	21. The multicolor display of claim 16, wherein said second
2	wavelength conversion layer converts light in a first wavelength range of between 4,000
3	and 4,912 Angstroms to light in a second wavelength range of between 6,470 and 7,000
4	Angstroms.
1	22. The multicolor display of claim 16, further comprising:
2	a first index matching layer interposed between said first wavelength
3	conversion layer and said light emitting surface of said first LED; and
4	a second index matching layer interposed between said second wavelength

conversion layer and said light emitting surface of said second LED.

1	23. The multicolor display of claim 16, further comprising:
2	a first protective layer deposited on an exterior surface of said first
3	wavelength conversion layer; and
4	a second protective layer deposited on an exterior surface of said second
5	wavelength conversion layer.
	24
1	24. The multicolor display of claim 23, wherein said first and second
2	protective layers are equivalent layers.
1	25. The multicolor display of claim 23, further comprising a third
2	protective layer deposited on a light emitting surface of a third of said three LEDs.
_	
1	26. The multicolor display of claim 16, further comprising a region of
2	opaque material deposited between adjacent surfaces of said three LEDs.
1	27. The multicolor display of claim 16, further comprising:
2	a plurality of channels within said substrate, said plurality of channels
3	separating adjacent LEDs of said three LEDs; and
4	opaque material deposited within said plurality of channels.
1	28. The multicolor display of claim 16, further comprising a cross-talk
2	minimization layer interposed between said substrate and said at least two LEDs.
1	29. The multicolor display of claim 28, wherein said cross-talk
2	minimization layer is comprised of a Bragg reflector.
1	 The multicolor display of claim 28, wherein said cross-talk
2	minimization layer is comprised of a partially absorbing layer.
1	31. A method of fabricating an active, multicolor display, comprising
2	the steps of:
3	defining a plurality of multicolor generation sites on a single substrate;
4	growing at least two LEDs on said substrate at each of said plurality of
5	multicolor generation sites; and
6	depositing a wavelength conversion layer on a light emitting surface of at
7	least one of said at least two LEDs at each of said plurality of multicolor generation sites.
	site pluranty of municolor generation sites.

1	32. A method of fabricating an active, multicolor display, comprising
2	the steps of:
3	defining a plurality of multicolor generation sites on a single substrate;
4	growing three LEDs on said substrate at each of said plurality of
5	multicolor generation sites;
6	depositing a first wavelength conversion layer on a light emitting surface
7	of a first of said three LEDs at each of said plurality of multicolor generation sites; and
8	depositing a second wavelength conversion layer on a light emitting
9	surface of a second of said three LEDs at each of said plurality of multicolor generation
0	sites.
1	20
1	33. The method of claim 32, further comprising the steps of:
2	depositing a first index matching layer on said light emitting surface of
3	said first of said three LEDs at each of said plurality of multicolor generation sites prior to
4	depositing said first wavelength conversion layer; and
5	depositing a second index matching layer on said light emitting surface of
6	said second of said three LEDs at each of said plurality of multicolor generation sites
7	prior to depositing said second wavelength conversion layer.
1	34. The method of claim 32, further comprising the store of
2	The include of claim 52, further comprising the steps of:
	depositing a first protective layer on an exterior surface of said first
3	wavelength conversion layer; and
4	depositing a second protective layer on an exterior surface of said second
5	wavelength conversion layer.
1	35. The method of claim 34, further comprising the step of depositing
2	a third protective layer on a light emitting surface of a third of said three LEDs at each of
3	said plurality of multicolor generation sites.
•	presently of muticolor generation sites.

36. The method of claim 32, further comprising the step of depositing an opaque material between a plurality of edge portions of said three LEDs at each of said plurality of multicolor generation sites.

2

1

2

1

2

3 4

1

2

3

- 37. The method of claim 32, further comprising the step of interposing a cross-talk minimization layer between said substrate and said three LEDs at each of said plurality of multicolor generation sites.
- 38. The method of claim 32, further comprising the step of interposing a distributed Bragg reflector between said substrate and said three LEDs at each of said plurality of multicolor generation sites.
- 39. The method of claim 32, further comprising the step of selecting said first wavelength conversion layer to convert light in a first wavelength range of between 4,000 and 4,912 Angstroms to light in a second wavelength range of between 4,912 and 5,750 Angstroms.
- 40. The method of claim 32, further comprising the step of selecting said first wavelength conversion layer to convert light in a first wavelength range of between 4,000 and 4,912 Angstroms to light in a second wavelength range of between 6,470 and 7,000 Angstroms.